

Minor Repair Process - Metal



STEP 1: Clean and inspect damage. Use **Stadox Silicone Remover 6600** and **Audurra Degreasing Cloth**.



STEP 2: Sand with **Audurra Premium Sanding Disc B/C** to remove existing paintwork. If stopper needs to be applied, sand damaged area with **Audurra Premium Sanding Disc B**.



STEP 3: Clean and apply stopper if needed. Use e.g. **Stadox Soft Stopper U1090**.



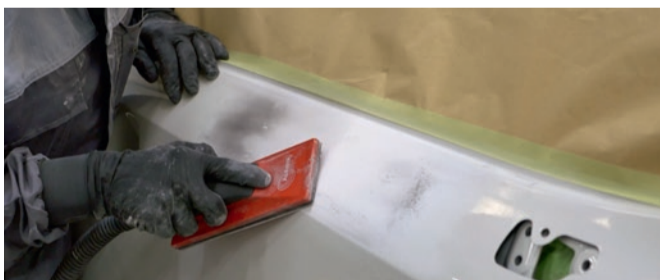
STEP 4: Sand stopper with **Hand Block** and **Audurra Premium Sanding Strip B** then **Audurra Premium Strip C**. Use **Audurra dry guide coat** during all sanding steps.



STEP 5: Feather edge sanding of repaired areas with **Audurra Premium Disc C**. Machine sand surrounding area with **Audurra Premium Disc D**.



STEP 6: If required prime bare metal sand through areas with **Stadox etch/acid primer**. Flash off. Apply a **Stadox VOC Filler**. Dry.



STEP 7: Apply **Audurra Dry Guide Coat**, Sand repair areas with **Hand Block** with **Audurra Premium Strip C**.



STEP 8: Hand sand corners and edges with **Audurra Soft Roll E**. Sand remaining surface with random orbital sander and **Audurra Premium Disc D**. Remove sanding dust and clean before masking.



Follow relevant Stadox product TDS's

Some products in this chart may not be available in Australia & New Zealand however alternatives can be supplied.



This Minor Repair Process for Metal Parts has been performed with products from the Stadox product range.